

Technical Data Sheet **Prepress**

GREEN "TACK"

DESCRIPTION

BI-COMPONENT POLYURETHANIC adhesive, indicated for gluing the fabric to the frames of the screens used in screen printing and in textile printing. **Green "Tack"** offers an excellent adhesion on different kinds of frames used in screen printing and textile printing, such as iron, plastified iron, aluminium and wood. This adhesive ha san excellent solvent resistance.

2

PRODUCT LIST

GREEN "TACK" DILUENTE code KE1100
GREEN "TACK"+ CATALYST code KE2001

3

PREPARATION AND APPLICATION

- Prepare the strictly necessary quantity for immediate use only, by adding 20% catalyst to the adhesive.
- If necessary, the mixture may be diluted with **GREEN "TACK" DILUENTE**: maximum recommended percentage 40%. Remember that the dilution makes the pentration of the glue through the screen fabric easier, and aids the adhesion of the fabric to the screen frame. The higher is the number of th/cm, the higher will have to be the dilution percentage. Mix well.
- LIFE OF THE MIXTURE: 30 MINUTES
- Apply the adhesive on the stretched fabric through a brush, and make it penetrate well into the meshes. Let the adhesive dry for at least 5 minutes at room temperature, before cutting the fabric.
- The maximum chemical-physical resistance of the adhesive is reached, in normal conditions, after about 24 hours.

4_

STORAGE

Green "Tack" maintain their carachteristics unchanged for at least 1 year after manufacturing date, if kept in their original package, at a temperature between 15 and 25°C.

IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk. While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.