

SERIPLASTIK TRANSFER BASES

1 DESCRIPTION

Plastisol adhesives for the realization of transfer printing

2 MAIN FEATURES

- Excellent transparence
- Excellent flexibility
- Soft touch
- Phthalate-free and heavy metal-free

3 PREPARATION

Ready-to-use ink

- In order to reduce viscosity, use [3-5]% **SERIPLASTIK FLUIDIFICANTE** [Code 12.899]

USEFUL SUGGESTIONS

Drying conditions depend on the “weight” of the substrate to be printed.

When preparing transfer printing, **BASE TRANSFER** [Code 09.998] is used to increase the adhesion of the transfer print to the fabric, so it must be applied last.

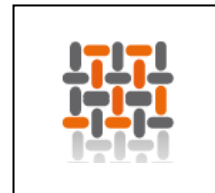
It is recommended to use max 34 th/cm screens, the print must overflow some tenths of millimeter the perimeter of the graphic work.

4 APPLICATION



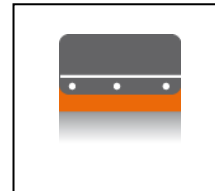
SUBSTRATE

- WHITE COTTON
- COLOURED COTTON
- COTTON/SYNTHETIC



SCREEN

- MAX 43 th/cm



SQUEEGEE

- 60-65 shores



DRYING

- TEMPERATURE 110°C -120°C
- TIME 1 minute



TRANSFER

- TEMPERATURE 160°C -170°C
- TIME 12-15 seconds



CLEANING

- BIOSOLV 2000 [99.178] Recommended for cleaning of all Screens and tools

5
STORAGE

We suggest keeping the products at a temperature between 18°C and 30°C, away from sunlight.

6
ADHESIVE RANGE

CODE	DESCRIPTION	FEATURES	
		ELASTICITY	FLEXIBILITY
09.998	BASE TRANSFER	7	7
68.075	BIANCO TRANSFER FLASH ULTRA RAPIDO WF	7	8
KEY	1 = SCARCE 6 = SUFFICIENT 10 = EXCELLENT		

IMPORTANT NOTE

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk. While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.